

Iplex Type P Green Solvent Cement

RLA Polymers Pty Ltd

Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 11/02/2019

Print Date: 13/02/2019

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Iplex Type P Green Solvent Cement
Synonyms	Not Available
Proper shipping name	ADHESIVES containing flammable liquid
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions. Type P Solvent Cement for pressure joints in PVC-U Pipes and Fittings.
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Details of the supplier of the safety data sheet

Registered company name	RLA Polymers Pty Ltd
Address	215 Colchester Road Kilsyth VIC 3137 Australia
Telephone	+61 3 9728 1644
Fax	+61 3 9728 6009
Website	www.rlagroup.com.au
Email	sales@rlagroup.com.au

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+61 3 9728 1644 (RLA Group Technical Manager) business hours
Other emergency telephone numbers	132766 (Security Monitoring Service)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	S5
Classification	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Eye Irritation Category 2A, Reproductive Toxicity Category 1B, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1

Label elements

GHS label elements	
SIGNAL WORD	DANGER

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.

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H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.
AUH019	May form explosive peroxides
AUH066	Repeated exposure may cause skin dryness and cracking

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.
P281	Use personal protective equipment as required.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P363	Wash contaminated clothing before reuse.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
78-93-3	10-30	<u>methyl ethyl ketone</u>
108-94-1	10-30	<u>cyclohexanone</u>
109-99-9	10-30	<u>tetrahydrofuran</u>
872-50-4	<5	<u>N-methyl-2-pyrrolidone</u>
	balance	Ingredients determined not to be hazardous

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered

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necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.

for simple ketones:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<p>'''</p> <ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>Combustion products include: carbon dioxide (CO₂) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material.</p> <p>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>
HAZCHEM	•3YE

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
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Major Spills

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ May form explosive peroxides on standing or following concentration by distillation. ▶ Review of stocks and testing for peroxide content by given tested procedures at 3-monthly intervals is recommended, together with safe disposal of peroxidic samples. <p>[Peroxide-containing residues can often be rendered innocuous by pouring into an excess of sodium carbonate solution]</p> <ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong acids, bases. ▶ Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	445 mg/m ³ / 150 ppm	890 mg/m ³ / 300 ppm	Not Available	Not Available
Australia Exposure Standards	cyclohexanone	Cyclohexanone	100 mg/m ³ / 25 ppm	Not Available	Not Available	Sk
Australia Exposure Standards	tetrahydrofuran	Tetrahydrofuran	295 mg/m ³ / 100 ppm	Not Available	Not Available	Sk
Australia Exposure Standards	N-methyl-2-pyrrolidone	1-Methyl-2-pyrrolidone	103 mg/m ³ / 25 ppm	309 mg/m ³ / 75 ppm	Not Available	Sk

EMERGENCY LIMITS

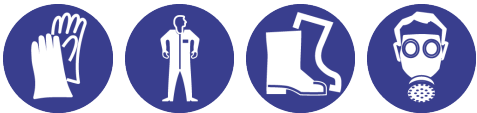
Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
cyclohexanone	Cyclohexanone; (Ketoexamethylene)	60 ppm	830 ppm	5000 ppm
tetrahydrofuran	Tetrahydrofuran	Not Available	Not Available	Not Available
N-methyl-2-pyrrolidone	Methyl 2-pyrrolidinone, 1-; (N-Methylpyrrolidone)	30 ppm	32 ppm	190 ppm

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	3,000 [Unch] ppm
cyclohexanone	5,000 ppm	700 ppm
tetrahydrofuran	20,000 [LEL] ppm	2,000 [LEL] ppm
N-methyl-2-pyrrolidone	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
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Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. <p>•Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</p> <p>•For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</p> <p>•Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</p>
Thermal hazards	Not Available

Recommended material(s)**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
PE/EVAL/PE	A
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PVA	C
PVC	C
SARANEX-23	C
TEFLON	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AK-AUS / Class 1	-	AK-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	AK-2	AK-PAPR-2
up to 50 x ES	-	AK-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Appearance	Green viscous highly flammable liquid with a characteristic odour of MEK; does not mix with water.
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Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	321
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-16	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	2	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	11.8	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)
Skin Contact	<p>Skin contact with the material may be harmful; systemic effects may result following absorption. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may cause severe inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. The teratogenic potential, subchronic and long term inhalation toxicity of N-methyl-2-pyrrolidone (NMP) has been studied in rats. No evidence of nephrotoxicity was seen.</p> <p>No carcinogenic effects were observed. Very high doses are embryotoxic to rats and mice. Reproductive effects have been reported in animals. Long term cyclohexanone exposure may cause liver and kidney changes. Clouding of the eye lens and cataract development may occur.</p> <p>Limited information is available on the chronic (long-term) effects of methyl ethyl ketone in humans. Chronic inhalation studies in animals have reported slight neurological, liver, kidney, and respiratory effects. No information is available on the developmental, reproductive, or carcinogenic effects of methyl ethyl ketone in humans. Developmental effects, including decreased foetal weight and foetal malformations, have been reported in mice and rats exposed to methyl ethyl ketone via inhalation and ingestion.</p> <p>Repeated exposure to tetrahydrofuran (THF) and related compounds has been associated with liver inflammation and fatty degeneration of the liver. Animal testing suggests that this group of compounds can cause liver damage, irritation of the skin and airway, metabolic imbalance, gynaecological disturbance, damage to the adrenal glands and may increase the rate of cancer.</p> <p>Cyclic ethers can cause cancers, especially of the liver.</p> <p>Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p>

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TOXICITY

IRRITATION

Continued...

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	Not Available	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >8100 mg/kg ^[1]	Eye (human): 350 ppm -irritant
	Inhalation (rat) LC50: 23.5 mg/L/8hr ^[2]	Eye (rabbit): 80 mg - irritant
	Inhalation (rat) LC50: 50.1 mg/L/8 hr ^[2]	Skin (rabbit): 402 mg/24 hr - mild
	Oral (rat) LD50: 3474.9 mg/kg ^[1]	Skin (rabbit): 13.78mg/24 hr open
cyclohexanone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 947.8 mg/kg ^[2]	Eye (human): 75 ppm
	Inhalation (rat) LC50: 8000 ppm/4hr ^[2]	Eye (rabbit): 0.25 mg/24h SEVERE
	Oral (rat) LD50: 1535 mg/kg ^[2]	Eye (rabbit): 4.74 mg SEVERE
		Skin (rabbit): 500 mg(open) mild
tetrahydrofuran	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: >14.7 mg/l6 hr ^[1]	
	Inhalation (rat) LC50: 2100 ppm/3hr ^[2]	
	Inhalation (rat) LC50: 21000 ppm/3hr ^[2]	
	Inhalation (rat) LC50: 72 mg/L/2hr ^[2]	
	Oral (rat) LD50: <891 mg/kg ^[1]	
N-methyl-2-pyrrolidone	TOXICITY	IRRITATION
	dermal (rat) LD50: >5000 mg/kg ^[1]	Eye (rabbit): 100 mg - moderate
	Inhalation (rat) LC50: 8300 ppm/4hr ^[2]	
	Oral (rat) LD50: 3914 mg/kg ^[2]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity
CYCLOHEXANONE	Cyclohexanone irritates the eye and the skin. Signs of CNS depression and weight loss have been noted at higher doses. Other features of toxicity include mottling of the lungs and degenerative changes in the liver and kidney. It is not considered to cause cancers, but it may reversibly reduce fertility. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
TETRAHYDROFURAN	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Oral (human) LDLo: 50 mg/kg* [CCINFO]* Nil reported
N-METHYL-2-PYRROLIDONE	for N-methyl-2-pyrrolidone (NMP): Acute toxicity: In rats, NMP is absorbed rapidly after inhalation, oral, and dermal administration, distributed throughout the organism, and eliminated mainly by hydroxylation to polar compounds, which are excreted via urine. About 80% of the administered dose is excreted as NMP and NMP metabolites within 24 h. A probably dose-dependent yellow coloration of the urine in rodents is observed. The major metabolite is 5-hydroxy-N-methyl-2-pyrrolidone.
METHYL ETHYL KETONE & TETRAHYDROFURAN & N-METHYL-2-PYRROLIDONE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.
METHYL ETHYL KETONE & CYCLOHEXANONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
CYCLOHEXANONE & TETRAHYDROFURAN	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✓	Carcinogenicity	⊘
Skin Irritation/Corrosion	⊘	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	✓

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Legend:  - Data available but does not meet the criteria for classification
 - Data required to make classification available
 - Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
methyl ethyl ketone	LC50	96	Fish	228.130mg/L	3
methyl ethyl ketone	EC50	48	Crustacea	308mg/L	2
methyl ethyl ketone	EC50	96	Algae or other aquatic plants	>500mg/L	4
methyl ethyl ketone	EC50	384	Crustacea	52.575mg/L	3
methyl ethyl ketone	NOEC	48	Crustacea	68mg/L	2
cyclohexanone	LC50	96	Fish	71.940mg/L	3
cyclohexanone	EC50	72	Algae or other aquatic plants	32.9mg/L	5
cyclohexanone	EC10	72	Algae or other aquatic plants	3.56mg/L	4
cyclohexanone	NOEC	24	Fish	ca.5mg/L	1
tetrahydrofuran	LC50	96	Fish	72.742mg/L	3
tetrahydrofuran	EC50	96	Algae or other aquatic plants	310.515mg/L	3
tetrahydrofuran	EC50	384	Crustacea	17.029mg/L	3
tetrahydrofuran	NOEC	24	Fish	>=5mg/L	1
N-methyl-2-pyrrolidone	LC50	96	Fish	464mg/L	1
N-methyl-2-pyrrolidone	EC50	48	Crustacea	ca.4897mg/L	1
N-methyl-2-pyrrolidone	EC50	72	Algae or other aquatic plants	>500mg/L	1
N-methyl-2-pyrrolidone	EC50	384	Crustacea	133.481mg/L	3
N-methyl-2-pyrrolidone	NOEC	504	Crustacea	12.5mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
cyclohexanone	LOW	LOW
tetrahydrofuran	LOW	LOW
N-methyl-2-pyrrolidone	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
cyclohexanone	LOW (BCF = 2.45)
tetrahydrofuran	LOW (LogKOW = 0.46)
N-methyl-2-pyrrolidone	LOW (BCF = 0.16)

Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
cyclohexanone	LOW (KOC = 15.15)
tetrahydrofuran	LOW (KOC = 4.881)
N-methyl-2-pyrrolidone	LOW (KOC = 20.94)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
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Continued...

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:


- ▶ Reduction
- ▶ Reuse
- ▶ Recycling
- ▶ Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

UN number	1133
UN proper shipping name	ADHESIVES containing flammable liquid
Transport hazard class(es)	Class : 3
	Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : Not Applicable
	Limited quantity : 5 L

Air transport (ICAO-IATA / DGR)

UN number	1133
UN proper shipping name	Adhesives containing flammable liquid
Transport hazard class(es)	ICAO/IATA Class : 3
	ICAO / IATA Subrisk : Not Applicable
	ERG Code : 3L
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : A3
	Cargo Only Packing Instructions : 364
	Cargo Only Maximum Qty / Pack : 60 L
	Passenger and Cargo Packing Instructions : 353
	Passenger and Cargo Maximum Qty / Pack : 5 L
	Passenger and Cargo Limited Quantity Packing Instructions : Y341
	Passenger and Cargo Limited Maximum Qty / Pack : 1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1133
UN proper shipping name	ADHESIVES containing flammable liquid
Transport hazard class(es)	IMDG Class : 3
	IMDG Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable

Special precautions for user	EMS Number	F-E, S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

CYCLOHEXANONE(108-94-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

TETRAHYDROFURAN(109-99-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

N-METHYL-2-PYRROLIDONE(872-50-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (cyclohexanone; N-methyl-2-pyrrolidone; tetrahydrofuran; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION**Other information****Ingredients with multiple cas numbers**

Name	CAS No
N-methyl-2-pyrrolidone	872-50-4, 26138-58-9

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL: No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value

Iplex Type P Green Solvent Cement

BCF: BioConcentration Factors
BEI: Biological Exposure Index