

BLACKMAX® POLYPROPYLENE PIPES AND FITTINGS

HANDLING & STORAGE

Although BlackMAX® pipes are notably resistant to impact, they should not be rolled, dropped, thrown, or allowed to come into contact with sharp objects likely to cause damage.

When pipes are unloaded for storage they should be kept in their packs until required. The storage site should be level and free of obstructions.

If pipes are not crated they should be placed on horizontal supporting timbers at approximately 2 metre centres. These timbers can also be used to separate layers when pipes are stacked individually.

Stack heights should be limited to prevent excessive ovalisation.

Sockets should be protected from distortion during storage by ensuring all of the sockets are placed at alternate ends and protruding from the stack.

PACKING SPECIFICATIONS FOR BLACKMAX® PIPES

| NOMINAL DIAMETER DN (mm) | APPROXIMATE PACK SIZES | | | PIPES PER PACK | APPROXIMATE MASS OF PACK (WITHOUT TIMBERS) (kg) | NUMBER OF PIPES PER SEMI-TRAILER |
|--------------------------|------------------------|-------------|-------------|----------------|---|----------------------------------|
| | WIDTH (mm) | HEIGHT (mm) | LENGTH (mm) | | | |
| 225 | 1090 | 630 | 6300 | 8 | 192 | 128 |
| 300 | 1090 | 770 | 6330 | 6 | 262 | 72 |
| 375 | 920 or 1340 | 950 or 940 | 6400 | 4 or 6 | 246 or 369 | 60 |
| 450 | 1080 | 610 | 6500 | 2 | 176 | 32 |
| 525 | 1890 | 690 | 6500 | 3 | 307 | 18 |
| 600 | 2130 | 770 | 6500 | 3 | 406 | 18 |

The information contained in this document should serve as a guide only and is subject to change without notice. For more information please contact Iplex Pipelines Australia Pty Ltd.

